

CERTIFICATE

Conformity of the Factory Production Control

1853-CPR-035

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product:	Structural components and kits for steel structures Execution Class up to EXC3 according to EN 1090-2
Intended use:	for load-bearing structures in all types of buildings
CE – marking method	ZA.3.2, ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer:	VAPTECH LTD 51B, Bulgaria Blvd., Office Building 1404 Sofia, Bulgaria
Manufacturing plant:	VAPTECH LTD 6, Grivishko shouse str. 5800 Pleven, Bulgaria
Confirmation:	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue:	29.07.2015
Period of validity:	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly, but not longer than 28.07.2022.
Attachments:	Attachment 1 – Welding Certificate
Place and date of issue:	Sofia, 26.07.2021

Notified Body for Construction Products ID No.1853
TÜV Rheinland Bulgaria Ltd.
23A, Dragan Tsankov Blvd.
1113 Sofia, Bulgaria
Tel.: +359 2 987 90 87; email:industry@bg.tuv.com



Dipl. Eng. Z. Angelova
Head of Notified Body

Welding Certificate

1853-CPR-035

This Welding Certificate represents an Annex to the Certificate of conformity of the factory production control No : 1853-CPR-035

Manufacturer: VAPTECH LTD
51B, Bulgaria Blvd., Office Building
1404 Sofia, Bulgaria

Manufacturing plant: VAPTECH LTD
6, Grivishko shouse str.
5800 Pleven, Bulgaria

Standard: EN 1090-2:2018

Welding Process/es
(reference number according to EN ISO 4063): 111 - Manual metal arc welding
121 - Submerged arc welding with solid wire electrode
131 - MIG welding with solid wire electrode
135 - MAG welding with solid wire electrode
136 - MAG welding with flux cored electrode
141 - TIG welding with solid filler material (wire/rod)

Base material
(strength class/ standard): Up to S690 according to EN 10025-6
X5CrNi18 10; X5CrNiMo17 12 2; X5CrNiMo 16 5 1;
X3CrNiMo 13 4; X2CrNi12; X2CrNiMoN 22 5 acc. to EN 10088-1

Responsible Welding Coordinator:
Title, Surname, Name, Qualification,
Date of birth Dipl. Eng. Valentin Ninov, born on 05.05.1959,
IWE (International Welding Engineer)

Confirmation: It is hereby certified that all technological processes for the implementation and control of the welding works are available

Validity start: 29.07.2015

Period of validity: 28.07.2022

Place and date of issue: Sofia, 26.07.2021



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